



MINOLTA

Parts Manual

The essentials of imaging

AFR-18

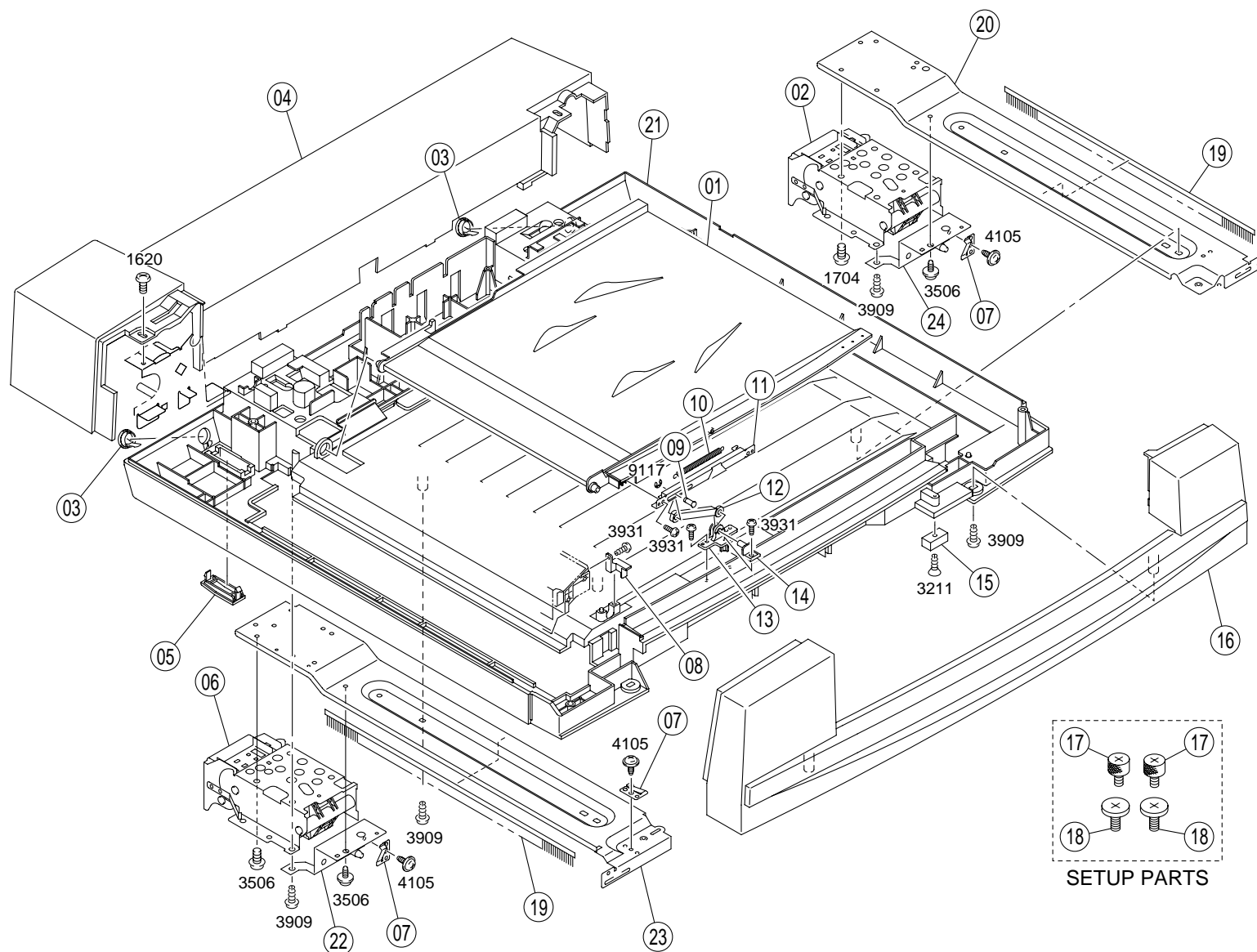
SFIX CHART

SFIX No.	COUNTRY	VOLTAGE	FREQUENCY (Hz)	PAPER SIZE	SFIX No.	COUNTRY	VOLTAGE	FREQUENCY (Hz)	PAPER SIZE
611	JAPAN	-	-	METRIC	614	EUROPE/THIRD AREA	-	-	METRIC
612	USA/CANADA	-	-	INCH					

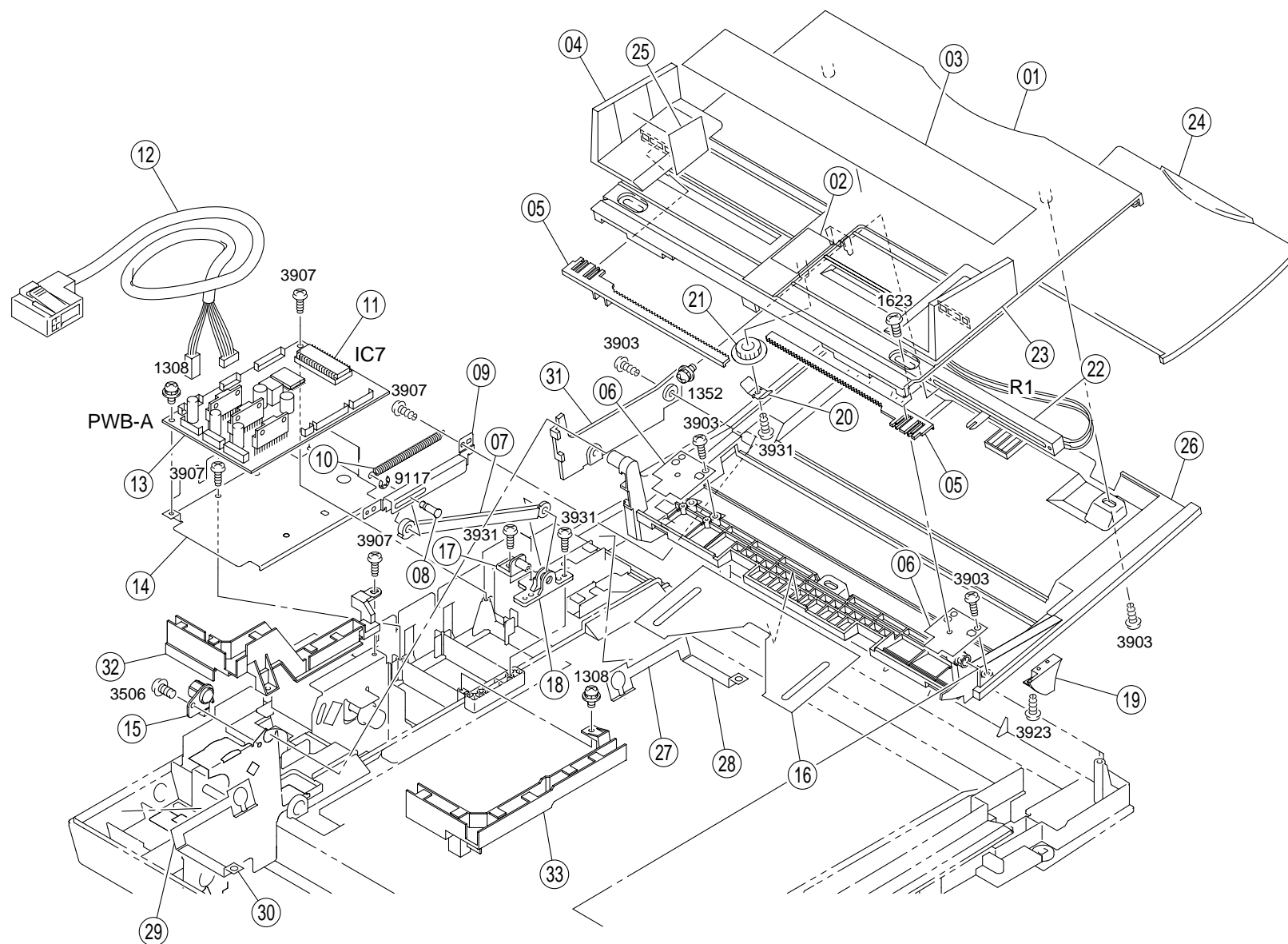
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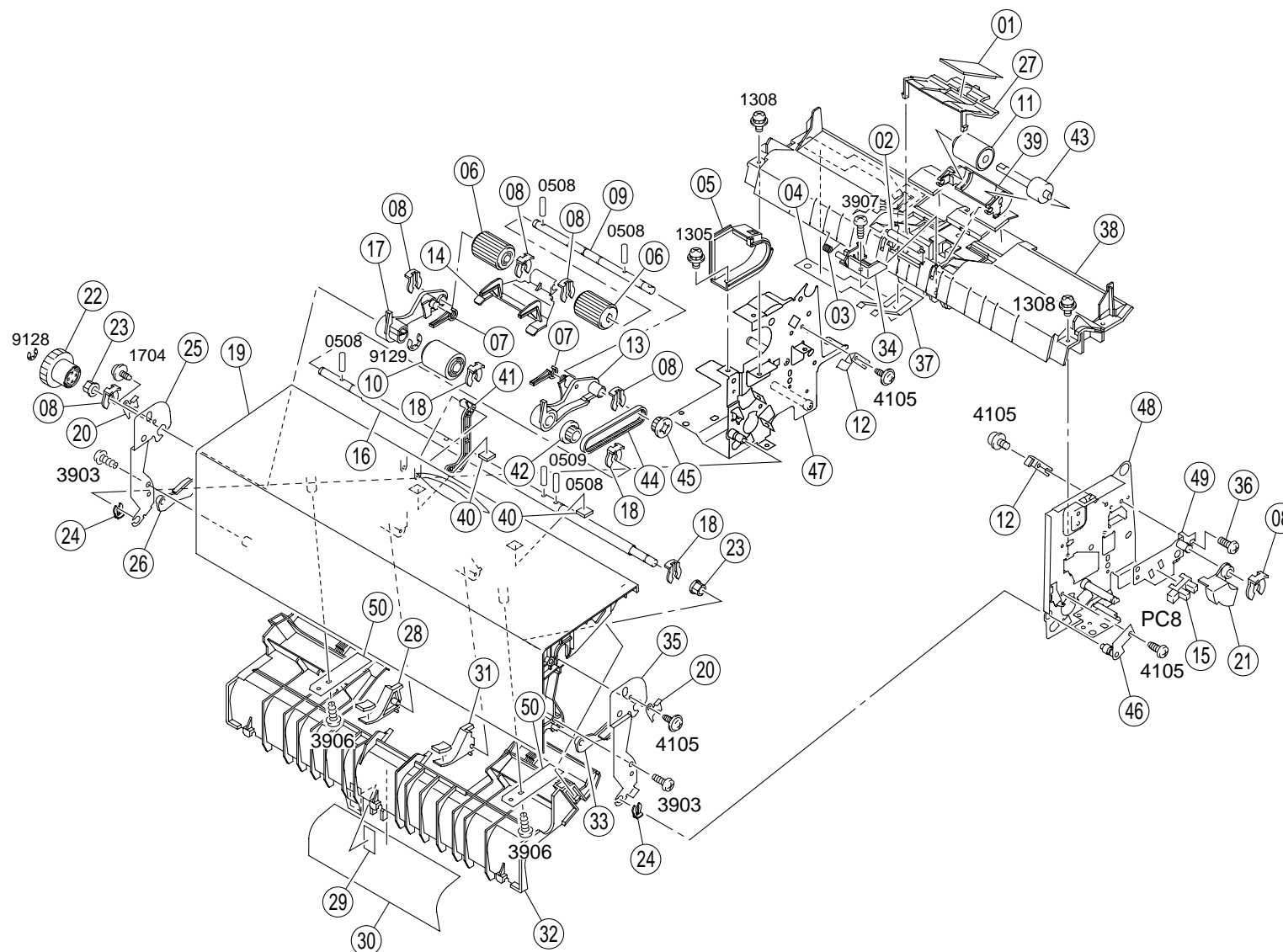
JULY 2002



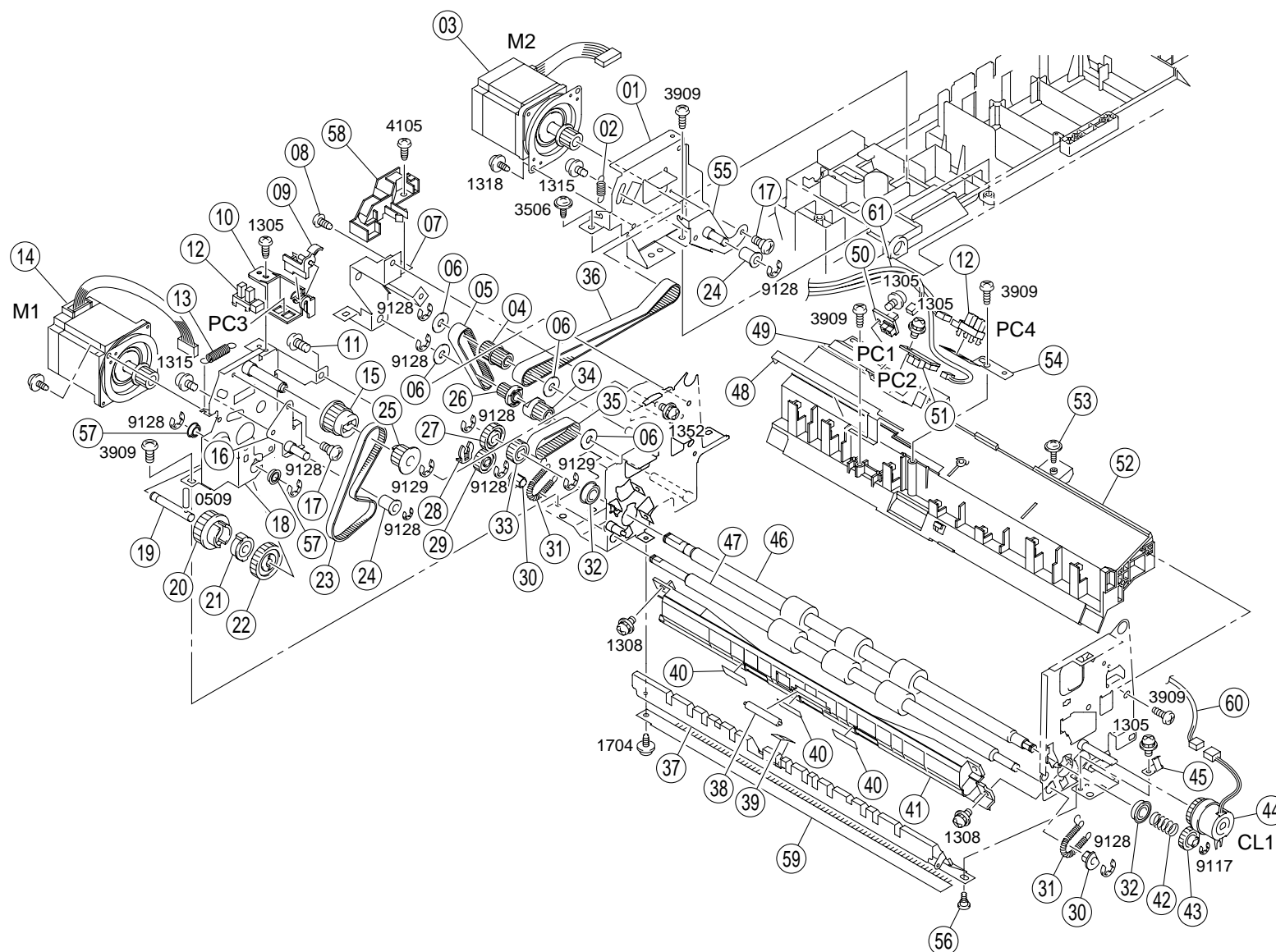
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4582-4101-01	TRAY		1	19	4582-2310-01	NEUTRALIZING BRUSH		2
02	4582-2302-01	HINGE ASSY		1	20	4582-0201-01	STAY ASSY		1
03	4582-2408-01	COVER		2	21	4582-1001-01	BASE FRAME		1
04	4582-1003-01	REAR COVER		1	22	4582-0214-01	BRACKET ASSY		1
05	4582-2401-01	SPACER		1	23	4582-0202-01	STAY ASSY		1
06	4582-2301-01	HINGE ASSY		1	24	4582-0203-01	BRACKET ASSY		1
07	4582-2308-01	PLATE SPRING		3					
08	4582-4102-01	HOLDER		1					
09	4582-3117-01	SHAFT		1					
10	4582-4105-01	TENSION SPRING		1					
11	4582-4103-01	BRACKET		1					
12	4582-4104-01	HOLD PLATE		1					
13	4582-3122-01	STOP PLATE		1					
14	4582-3120-01	JOINT		1					
15	1261-5306-12	MAGNET		1					
16	4582-1002-01	FRONT COVER		1					
17	4582-2411-01	SCREW		2					
18	4582-2410-01	SHOULDER SCREW		2					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



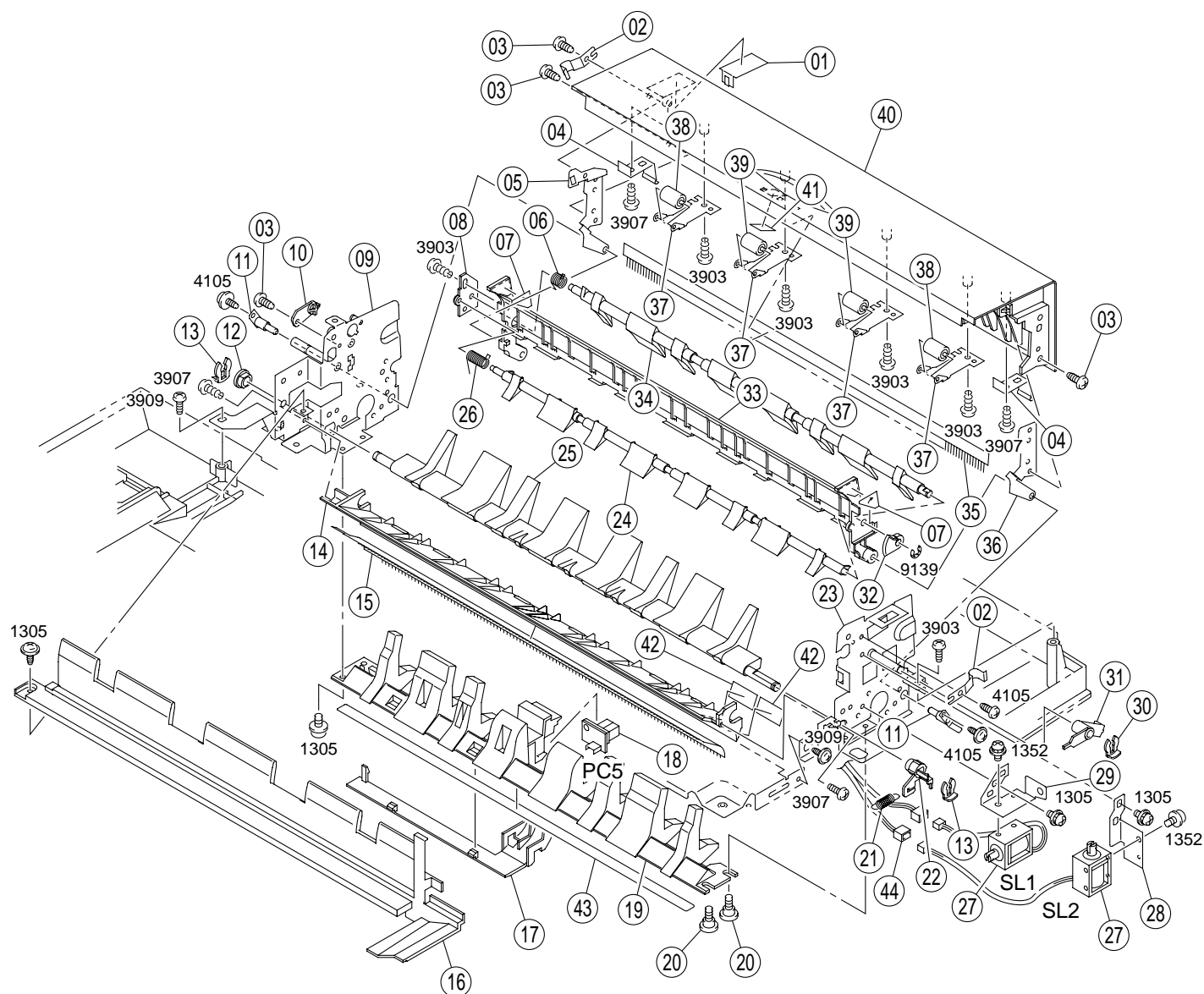
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4582-3101-01	TRAY		1	19	4582-3121-01	PLATE		1
02	4688-5002-01	LABEL		1	20	4582-3111-01	PLATE SPRING		1
03	4582-7303-01	LABEL		1	21	4582-3110-01	GEAR		1
04	4582-3106-02	REGULATING PLATE		1	22	4582-6901-02	RESISTOR DOCUMENT SIZ (R1)		1
05	4582-3109-01	RACK		2	23	4582-3105-02	REGULATING PLATE		1
06	4582-3107-01	PLATE		2	24	4582-3104-01	TRAY		1
07	4582-3119-01	HOLD PLATE		1	25	4582-7301-01	LABEL		1
08	4582-3117-01	SHAFT		1	26	4582-3102-01	COVER		1
09	4582-3116-01	BRACKET		1	27	4582-2423-01	CONDUCTIVE MEMBER		1
10	4582-3118-01	TENSION SPRING		1	28	4582-2424-01	CONDUCTIVE MEMBER		1
11	4582-6601-05	IC (IC7)		1	29	4582-2425-01	CONDUCTIVE MEMBER		1
12	4582-6801-02	WIRE HARNESS ASSY		1	30	4582-2426-01	CONDUCTIVE MEMBER		1
13	4582-6051-01	PWB ASSY CONTROL (PWB-A)	RP	1	31	4582-3103-01	COVER		1
14	4582-2422-01	BRACKET		1	32	4582-2407-01	GUIDE		1
15	4582-3112-01	HOLDER		1	33	4582-2406-01	GUIDE		1
16	4582-3115-01	FILM		1					
17	4582-3120-01	JOINT		1					
18	4582-3122-01	STOP PLATE		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



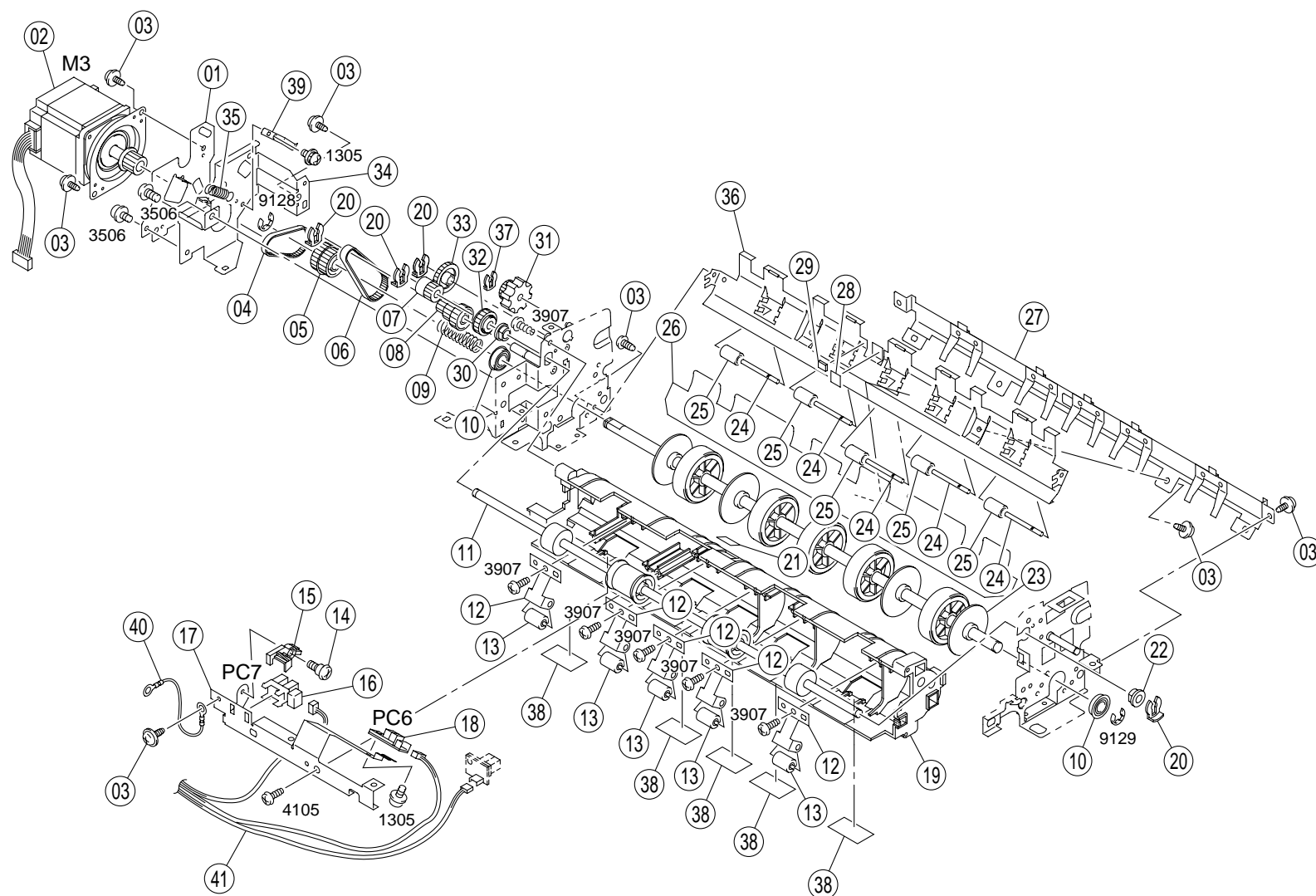
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01	4582-3039-01	SEPARATOR PAD	RP	1	26	4582-3009-01	ARM		1
02	4582-3036-01	ROLL		1	27	4582-3034-01	BRACKET		1
03	4582-3050-01	TORSION SPRING		1	28	4582-3025-01	STOPPER		1
04	4582-3038-01	CONDUCTIVE MEMBER		1	29	4582-3045-01	REFLECTOR		1
05	4582-2403-01	PLATE		1	30	4582-3029-01	FILM		1
06	4582-3022-01	ROLLER	RP	2	31	4582-3024-01	STOPPER		1
07	4582-3020-01	LEVER		2	32	4582-3027-01	COVER		1
08	4582-2412-01	STOP RING		5	33	4582-3004-01	ARM		1
09	4582-3023-01	SHAFT		1	34	4582-3049-01	HOLDER		1
10	4582-3014-01	ROLLER	RP	1	35	4582-3006-01	BRACKET		1
11	4582-3047-01	ROLLER	RP	1	36	4582-2421-01	SCREW		2
12	4582-2418-01	PLATE SPRING		2	37	4582-3037-01	CONDUCTIVE MEMBER		1
13	4582-0153-01	ARM ASSY	RP	1	38	4582-3035-01	GUIDE		1
14	4582-3016-01	GUIDE		1	39	4582-3048-01	HOLDER		1
15	4688-6301-01	SOLID STATE SWITCH		1	40	4688-3044-01	CUSHION		2
16	4582-3015-01	SHAFT		1	41	4582-3013-01	LEVER		1
17	4582-0152-01	ARM ASSY	RP	1	42	4582-3058-01	PULLEY		1
18	4582-2420-01	STOP RING		3	43	4582-0151-01	JOINT ASSY	RP	1
19	4582-3011-01	COVER		1	44	4582-3059-01	TIMING BELT		1
20	4582-3005-01	BRACKET		2	45	4582-3017-01	PULLEY		1
21	4582-3114-01	LEVER		1	46	4582-0207-01	BRACKET ASSY		1
22	4582-0154-02	GEAR ASSY	RP	1	47	4582-0206-01	FRAME ASSY		1
23	4582-2413-01	BUSHING		2	48	4582-0212-01	FRAME ASSY		1
24	4582-2417-01	STOP RING		2	49	4582-0205-01	BRACKET ASSY		1
25	4582-3010-01	BRACKET		1	50	4582-3028-01	PLATE SPRING		2
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



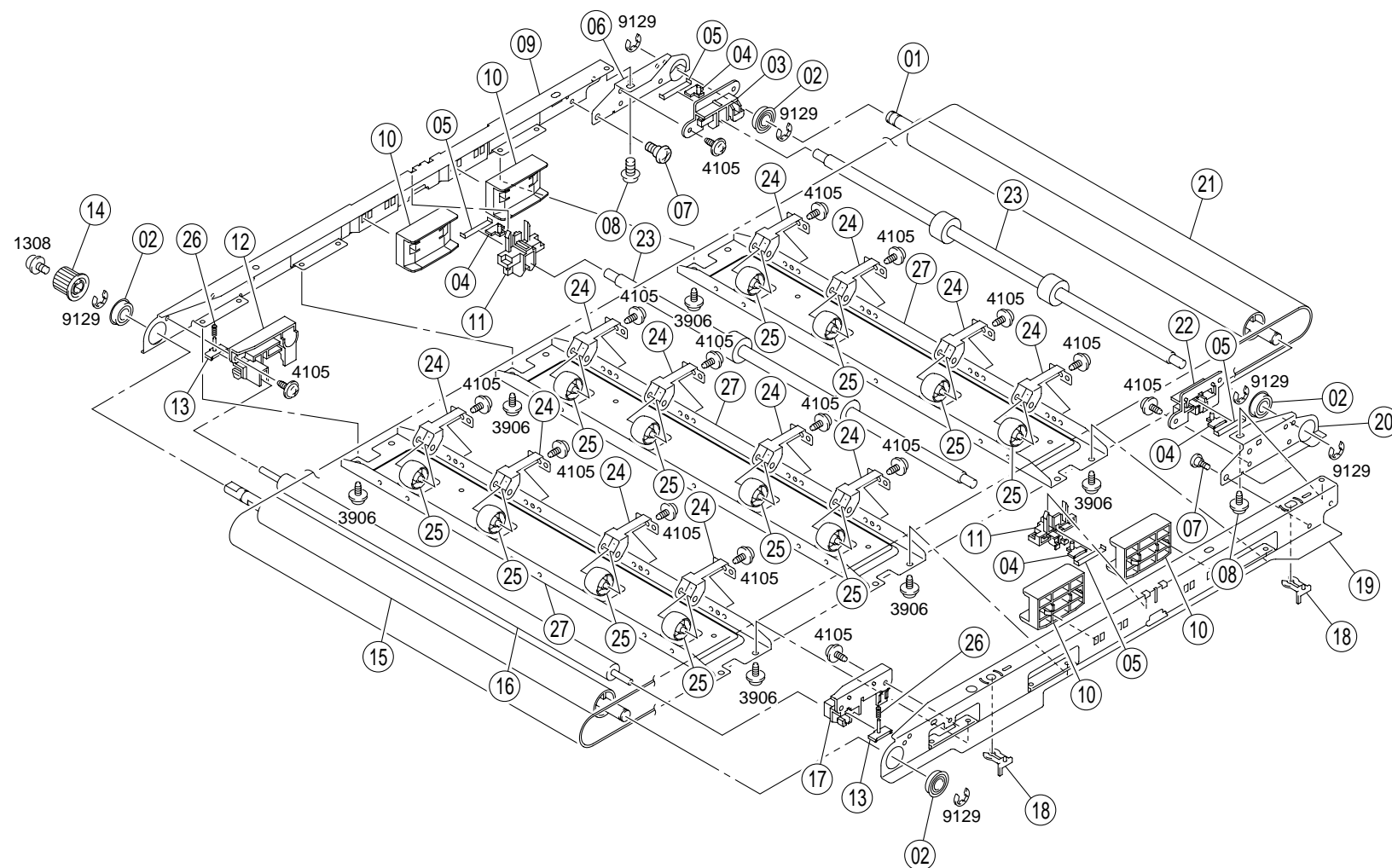
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4582-2104-01	BRACKET		1	32	4688-3055-01	BALL BEARING		2
02	4582-2111-01	TENSION SPRING		1	33	4582-2008-01	GEAR		1
03	4582-6102-01	MOTOR	TRANSPORT (M2)	1	34	4582-2103-01	PULLEY		1
04	4582-2101-01	PULLEY		1	35	4582-2112-01	TIMING BELT		1
05	4582-2113-01	TIMING BELT		1	36	4582-2114-01	TIMING BELT		1
06	4582-2110-01	FLANGE		4	37	4582-3040-01	GUIDE		1
07	4582-2106-01	BRACKET		1	38	4582-3036-01	ROLL		1
08	4582-2421-01	SCREW		3	39	4582-3053-01	REFLECTOR		1
09	4582-3056-01	LEVER		1	40	4582-3046-01	FILM		3
10	4582-3055-01	HOLDER		1	41	4582-3042-01	GUIDE		1
11	4582-2416-01	SCREW		1	42	4582-3054-01	PRESSURE SPRING		1
12	4688-6301-01	SOLID STATE SWITCH	(PC3.4)	2	43	4582-2402-01	GEAR		1
13	4582-2014-01	TENSION SPRING		1	44	4582-6203-01	CLUTCH	REGISTRATIO (CL1)	1
14	4582-6101-01	MOTOR	TAKE-UP (M1)	1	45	4582-2409-01	PLATE SPRING		1
15	4582-2004-01	PULLEY		1	46	4582-3043-01	ROLLER		1
16	4582-0208-01	ADJUSTING PLATE ASSY		1	47	4582-3041-01	ROLL		1
17	4582-2414-01	SHOULDER SCREW		2	48	4582-3033-01	CONDUCTIVE MEMBER		1
18	4582-0213-01	BRACKET ASSY		1	49	4582-3031-01	BRACKET		1
19	4582-2011-01	SHAFT		1	50	4582-6301-01	SOLID STATE SWITCH	REGISTRATIO (PC1)	1
20	4582-2003-01	PULLEY		1	51	4582-6302-01	SOLID STATE SWITCH	PICK-UP (PC2)	1
21	4582-2013-01	JOINT		1	52	4582-3032-01	FRAME		1
22	4582-2006-01	GEAR		1	53	4582-2419-01	SCREW		2
23	4582-2015-01	TIMING BELT		1	54	4582-3030-01	BRACKET		1
24	4582-2007-01	COLLAR		2	55	4582-0204-01	ADJUSTING PLATE ASSY		1
25	4582-2005-01	GEAR		1	56	4688-2040-01	SCREW		1
26	4582-2102-01	PULLEY		1	57	4582-2016-01	BALL BEARING		2
27	4582-2001-01	GEAR		1	58	4582-2405-01	GUIDE		1
28	4582-2417-01	STOP RING		1	59	4582-3052-01	NEUTRALIZING BRUSH		1
29	4582-2002-01	GEAR		1	60	4582-6805-02	WIRE HARNESS ASSY		1
30	4582-2415-01	BUSHING		2	61	4582-6807-02	WIRE HARNESS ASSY		1
31	4582-3044-01	TENSION SPRING		2					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				





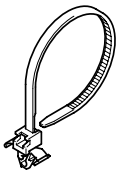
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01	4582-4010-01	CONDUCTIVE MEMBER		1	23	4582-0209-01	FRAME ASSY		1
02	4582-2418-01	PLATE SPRING		2	24	4582-4029-01	GUIDE		1
03	4582-2421-01	SCREW		3	25	4582-4012-01	GUIDE		1
04	4582-4007-01	PLATE SPRING		2	26	4582-4031-01	TORSION SPRING		1
05	4582-4005-01	BRACKET		1	27	4582-6201-01	SOLENOID	TURN/EXIT (SL1.2)	2
06	4582-4030-01	TORSION SPRING		1	28	4582-4019-01	BRACKET		1
07	4582-7302-01	LABEL		2	29	4582-4018-01	BRACKET		1
08	4582-4028-01	PLATE		1	30	4582-2412-01	STOP RING		1
09	4582-0210-01	FRAME ASSY		1	31	4582-4016-01	LEVER		1
10	4582-4022-01	STOP PLATE		1	32	4582-4025-01	LEVER		1
11	4582-0211-01	BRACKET ASSY		2	33	4582-4027-01	GUIDE		1
12	4688-3061-01	BUSHING		1	34	4582-4026-01	GUIDE		1
13	4582-2417-01	STOP RING		2	35	4582-4009-01	NEUTRALIZING BRUSH		1
14	4582-4048-01	GUIDE		1	36	4582-4004-01	BRACKET		1
15	4582-4049-01	NEUTRALIZING BRUSH		1	37	4582-4002-01	PLATE SPRING		4
16	4582-4011-01	COVER		1	38	4582-4001-01	ROLL		2
17	4582-4033-01	SET PLATE		1	39	4582-4006-01	ROLL		2
18	4582-6301-01	SOLID STATE SWITCH	TURNOVER (PC5)	1	40	4582-4003-01	COVER		1
19	4582-4032-01	GUIDE		1	41	4582-3045-01	REFLECTOR		1
20	4433-2015-01	SHOULDER SCREW		2	42	4582-4054-01	FILM		2
21	4582-4052-01	TENSION SPRING		1	43	4582-4051-01	FILM		1
22	4582-4013-01	LEVER		1	44	4582-6804-02	WIRE HARNESS ASSY		1
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				












INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4582-2204-01	BRACKET		1	22	4496-2538-01	BUSHING		1
02	4582-6103-01	MOTOR	EXIT (M3)	1	23	4582-4047-01	ROLLER		1
03	4582-2416-01	SCREW		6	24	4582-4043-01	SHAFT		5
04	4582-2212-01	TIMING BELT		1	25	4582-4040-01	ROLL		5
05	4582-2201-01	PULLEY		1	26	4582-4044-02	FILM		1
06	4582-2211-01	TIMING BELT		1	27	4582-4041-01	GUIDE		1
07	4582-2209-01	GEAR		1	28	4582-4053-01	REFLECTOR		1
08	4582-2202-01	PULLEY		1	29	4582-4045-01	SPACER		1
09	4582-4050-01	PRESSURE SPRING		1	30	4688-3061-01	BUSHING		1
10	4688-3055-01	BALL BEARING		2	31	4582-4021-01	GEAR		1
11	4582-4046-01	ROLLER		1	32	4582-2208-01	GEAR		1
12	4582-4037-01	PLATE SPRING		5	33	4582-2203-01	GEAR		1
13	4582-4001-01	ROLL		5	34	4582-2205-01	BRACKET		1
14	4433-2015-01	SHOULDER SCREW		1	35	4582-2210-01	TENSION SPRING		1
15	4582-4039-01	LEVER		1	36	4582-4042-01	GUIDE		1
16	4688-6301-01	SOLID STATE SWITCH	EXIT (PC7)	1	37	4582-2417-01	STOP RING		1
17	4582-4034-01	BRACKET		1	38	4582-4036-01	FILM		5
18	4582-6302-01	SOLID STATE SWITCH	EXIT (PC6)	1	39	4582-2309-01	PLATE SPRING		1
19	4582-4035-01	GUIDE		1	40	4582-6808-01	WIRE HARNESS ASSY		1
20	4582-2412-01	STOP RING		4	41	4582-6803-02	WIRE HARNESS ASSY		1
21	4582-4038-01	FILM		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFX				



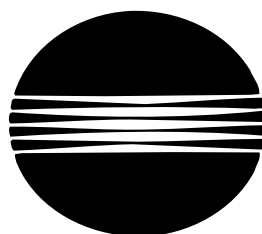
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01	4582-5013-01	ROLLER		1	19	4582-5009-01	FRAME		1
02	4582-5024-01	BALL BEARING		4	20	4582-5008-01	STOP PLATE		1
03	4582-5005-01	BRACKET		1	21	4582-5019-01	BELT	RP	1
04	4582-5022-01	PLATE		4	22	4582-5003-01	BRACKET		1
05	4582-5023-01	PLATE SPRING		4	23	4582-5016-01	ROLL		2
06	4582-5007-01	STOP PLATE		1	24	4582-5018-01	PLATE SPRING		12
07	4688-2040-01	SCREW		2	25	4582-5020-01	ROLL		12
08	4582-2416-01	SCREW		2	26	4582-5025-01	PRESSURE SPRING		2
09	4582-5010-01	FRAME		1	27	4582-5011-01	STAY		3
10	4582-5002-01	GUIDE		4					
11	4582-5017-01	HOLDER		2					
12	4582-5004-01	HOLDER		1					
13	4582-5021-01	PLATE		2					
14	4582-5015-01	PULLEY		1					
15	4582-5014-01	ROLLER		1					
16	4582-5012-01	ROLLER		1					
17	4582-5001-01	HOLDER		1					
18	4582-5006-01	STOP RING		2					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				

01, 02 								
03 								
04 								

INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4582-6751-01	CORD CLAMP		2					
02	4582-6753-01	CORD CLAMP		1					
03	4582-6754-01	CABLE TIE		2					
04	4688-6752-01	CABLE TIE		6					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				

INDEX	PART NO.	PART NAME	ILLUST	INDEX	PART NO.	PART NAME	ILLUST	INDEX	PART NO.	PART NAME	ILLUST
0508 0509	9752-2010-50 9752-2012-50	PIN									
1305 1308 1315 1318 1352	9646-0306-13 9646-0308-13 9646-0406-13 9646-0408-13 9646-0304-13	SCREW									
1620 1623 1635	9654-0406-01 9654-0408-01 9654-0308-13	SCREW									
1704	9737-0306-13	SCREW									
3211	9657-0314-07	TAPPING SCREW									
3506	9735-0406-13	TAPPING SCREW									
3903 3906 3907 3909 3923 3931	9742-0408-01 9742-0306-13 9742-0308-13 9742-0410-01 9742-0310-13 9742-0310-14	TAPPING SCREW									
4105	9741-0306-13	TAPPING SCREW									
9117 9128 9129 9139	9721-0400-08 9721-0500-08 9721-0700-08 9721-0300-08	RETAINING RING									

PART NO.	FIG.	INDEX	QTY		PART NO.	FIG.	INDEX	QTY		PART NO.	FIG.	INDEX	QTY		PART NO.	FIG.	INDEX	QTY	
1261-5306-12	01	15	1		4582-2409-01	04	45	1		4582-3052-01	04	59	1		4582-4047-01	06	23	1	
4433-2015-01	05	20	2		4582-2410-01	01	18	2		4582-3053-01	04	39	1		4582-4048-01	05	14	1	
4433-2015-01	06	14	1		4582-2411-01	01	17	2		4582-3054-01	04	42	1		4582-4049-01	05	15	1	
4496-2538-01	06	22	1		4582-2412-01	03	08	5		4582-3055-01	04	10	1		4582-4050-01	06	09	1	
4582-0151-01	03	43	1		4582-2412-01	05	30	1		4582-3056-01	04	09	1		4582-4051-01	05	43	1	
4582-0152-01	03	17	1		4582-2412-01	06	20	4		4582-3058-01	03	42	1		4582-4052-01	05	21	1	
4582-0153-01	03	13	1		4582-2413-01	03	23	2		4582-3059-01	03	44	1		4582-4053-01	06	28	1	
4582-0154-02	03	22	1		4582-2414-01	04	17	2		4582-3101-01	02	01	1		4582-4054-01	05	42	2	
4582-0201-01	01	20	1		4582-2415-01	04	30	2		4582-3102-01	02	26	1		4582-4101-01	01	01	1	
4582-0202-01	01	23	1		4582-2416-01	04	11	1		4582-3103-01	02	31	1		4582-4102-01	01	08	1	
4582-0203-01	01	24	1		4582-2416-01	06	03	6		4582-3104-01	02	24	1		4582-4103-01	01	11	1	
4582-0204-01	04	55	1		4582-2416-01	07	08	2		4582-3105-02	02	23	1		4582-4104-01	01	12	1	
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4582-0207-01	03	46	1		4582-2417-01	05	13	2		4582-3109-01	02	05	2		4582-5002-01	07	10	4	
4582-0208-01	04	16	1		4582-2417-01	06	37	1		4582-3110-01	02	21	1		4582-5003-01	07	22	1	
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